

Date: Wednesday, 4/26/2006 11:59:34 AM
 User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	SHROUD AIRFLOW HEATHER SYSTEM
Job Number :	26633		
Estimate Number :	12345		
P.O. Number :	N/A	Part Number :	D206746011
This Issue :	4/26/2006	S.O. No. :	N/A
Prsht Rev. :	NC	Drawing Number :	N/A
First Issue :	4/18/2006	Project Number :	N/A
Previous Run :	26393	Drawing Revision :	A PRELIMINARY
	Type :	Material :	N/A
	SMALL /MED FAB	Due Date :	4/28/2006
Written By :	<i>SEE COMMENT BELOW</i>		Qty: 1 Um: Each
Checked & Approved By :	<i>SEE ABOVE USER & DATE</i>		
Comment :	est rev.A 06.03.23 new issue EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0 DC

DOCUMENT CONTROL



D 206-746-041 B 26856



Comment: DOCUMENT CONTROL

Photocopy D206-746-011 bluefile & type labels per PPP D206-746-011 CHG001

2.0 D3467041

SHROUD ASSEMBLY



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

SHROUD ASSEMBLY

Batch: B26607 ✓

3.0 D34681

SEAL



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

SEAL

Batch: B26850 ✓

4.0 D34683

LARGE SEAL STRIP



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

LARGE SEAL STRIP

Batch: B26849 ✓

5.0 D34685

SEAL



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

SEAL

Batch: B26851 ✓

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6.0	D3469041	SHUT-OFF VALVE ASS'Y
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
SHUT-OFF VALVE ASS'Y
Batch: B26482 /

7.0	D3471041	BLOWER MOTOR SUPPORT
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
BLOWER MOTOR SUPPORT
Batch: B26610 /

8.0	D3473041	BLOWER INLET ADAPTER
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
BLOWER INLET ADAPTER
Batch: B26613 /

9.0	D3475041	DUMP OUTLET
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
DUMP OUTLET
Batch: B26616 *dh* /

10.0	D34755P	Screen
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Comment: Qty.: 1.0000 sf(s)/Unit Total : 1.0000 sf(s)
Screen
Batch: B26852 /

11.0	D34757	scoop outlet
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
scoop outlet
Batch: B25688 /

12.0	D3476041	blower motor adapter
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
blower motor adapter
Batch: B26617 /

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13.0	D3477041	Blower Motor Inlet Adapter
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Blower Motor Inlet Adapter

Batch:

PART IS ASSEMBLED
ON D3477041

14.0	D3478041	AIR INLET ADAPTER
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

INLET ADAPTER

Batch: B26537

15.0	D3481041	Shut off valve bracket
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Shut off valve bracket

Batch: B26184

16.0	D34821	INLET INSULATION SOCK
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

INLET INSULATION SOCK

Batch: B26387

17.0	D34823	OUTLET INSULATION SOCK
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

OUTLET INSULATION SOCK

Batch: B26387

18.0	D34825	HOSE INSULATION
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

HOSE INSULATION

Batch: B26387

19.0	D34827	HOSE INSULATION
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 1.0000 Each(s)

HOSE INSULATION

Batch: B26387

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Seq. #:	Machine Or Operation:	Description :
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20.0	D34829	HOSE INSULATION
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

HOSE INSULATION

Batch: B26387 ✓

21.0	D348211	HOSE INSULATION
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

HOSE INSULATION

Batch: B26387 ✓

22.0	D348213	HOSE INSULATION
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

HOSE INSULATION

Batch: B26387 ✓

23.0	D34833	SHUT-OFF VALVE PLACARD
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

SHUT-OFF VALVE PLACARD

Batch: B26371 ✓

24.0	D34831	DUMP VALVE PLACARD
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

DUMP VALVE PLACARD

Batch: B26376 ✓

25.0	26D711	JANITROL BLOWER MOTOR ASSEMBLY
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

JANITROL BLOWER MOTOR ASSEMBLY

Batch: M100546 ✓

CORE Aviation
06103130

26.0	31903	BLUE TERMINAL AMP
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

BLUE TERMINAL AMP

Batch: B26375 100598 ✓

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27.0	M227591169	16GA ELECTRICAL WIRE, 120" LONG
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

16GA ELECTRICAL WIRE, 120" LONG

Batch: M100598

28.0	AN35	BOLT
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Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)

BOLT

Batch: M15205

29.0	AN9608	WASHER
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

WASHER (A/R)

Batch: M19356 QTY 10

30.0	AN96010	Washer
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Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)

Washer

Batch: M15514

31.0	DSC549	PUSH/PULL CONTROL
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

PUSH/PULL CONTROL

Batch: M100866

32.0	EA934NA	HYSOL ADHESIVE
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Qty (A/R) HYSOL ADHESIVE

Batch: _____

✓ 06.04.28

33.0	HA000611	CARBON MONOXIDE INDICATOR
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

CARBON MONOXIDE INDICATOR

Batch: M100112

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Job Number:



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34.0	MS21083N08	NUT
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Qty 10 (A/R) NUT

Batch: M19386

35.0	MS21919DG3	CLAMP
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Qty 10 (A/R) CLAMP

Batch: M100117

36.0	MS21919DG44	CLAMP
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

CLAMP

Batch: M100777

37.0	MS21919DG48	CLAMP
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

CLAMP

Batch: M100202

38.0	MS24166D1	RELAY
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

RELAY

Batch: M100202

39.0	MS2524475	CIRCUIT BREAKER
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

CIRCUIT BREAKER

Batch: M10047

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Job Number:



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40.0	MS2524415	BREAKER
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
BREAKER
Batch: M100047

41.0	MS270390816	SCREW PAN HD
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Qty 10 (A/R) SCREW PAN HD
Batch: M19605

42.0	MS3505822	SWITCH
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
SWITCH
Batch: M19630

43.0	NAS43DD316N	SPACER
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Qty 10 (A/R) SPACER
Batch: M19402

44.0	NAS679A3	NUT SELF LOCK
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Comment: Qty.: 8 1.0000 Each(s)/Unit Total : 3.0000 Each(s)
NUT SELF LOCK
Batch: M19487

45.0	PR1422B12	SEALANT 653 SEMKIT
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Qty (A/R) SEALANT 653 SEMKIT
Batch: M100189

46.0	QS20044S	CLAMP
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Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)
CLAMP
Batch: M100202

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Job Number:



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47.0	QS20056S	CLAMP
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Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s)
CLAMP

Batch: M100761 6 MCP M100202 2 MCP ✓

48.0	RTV106	RED HI-TEMPERATURE ADHESIVE
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Qty: 1 (A/R) RED HI-TEMPERATURE ADHESIVE

Batch: M100787 ✓

49.0	SCEET11	SCEET
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Comment: Qty.: 11.0000 f(s)/Unit Total: 11.0000 f(s)

SCEET

Batch: ~~M100788~~ M100807 ✓

50.0	SCEET12	HOSE 3" DIAMETER
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Comment: Qty.: 11.0000 f(s)/Unit Total: 11.0000 f(s)

HOSE 3" DIAMETER

Batch: M100788

C206746011 2 unspat kit

64/4/27 (1)

Job Completion



U 26-4-28

(1)

Inspection LEVEL 21

26/05/04